



# Combined solid phase and solution synthesis of a library of $\alpha,\alpha$ -disubstituted- $\alpha$ -acylaminoketones

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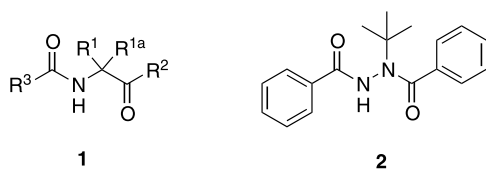
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**Abstract**—Preparation of a demonstration library of  $\alpha,\alpha$ -disubstituted- $\alpha$ -acylaminoketones, of interest as ecdysone agonists, is described. The five-step synthetic sequence employed  $\alpha,\alpha$ -disubstituted amino acids, Grignard reagents and carboxylic acids as building blocks in a strategic combination of solid phase and solution steps. © 2002 Elsevier Science Ltd. All rights reserved.

$\alpha,\alpha$ -Disubstituted- $\alpha$ -acylaminoketones of general structure **1** have been reported as antibiotics,<sup>1</sup> fungicides<sup>2,3</sup> and pesticides.<sup>4</sup> We became interested in this class of compounds, particularly those in which R<sup>1</sup> and R<sup>1a</sup> are alkyl groups and R<sup>2</sup> and R<sup>3</sup> are aromatic rings, as potential bioisosteres of diacylhydrazine ecdysone agonists e.g. **2**<sup>5</sup> (Fig. 1). In the preceding paper, we reported on a solid phase approach in which the intermediates were linked to the resin via a Weinreb amide.<sup>6</sup> This approach afforded the desired products **1** in certain cases but was of limited utility due to a lack of generality in the building blocks that could be used and poor product purity. In an attempt to access a broader



**Figure 1.**  $\alpha,\alpha$ -Disubstituted- $\alpha$ -acylaminoketones **1** and diacylhydrazine **2**

**Abbreviations:** Aib,  $\alpha$ -aminoisobutyric acid; Boc, *tert*-butoxycarbonyl; DCC, *N,N'*-dicyclohexylcarbodiimide; DIC, *N,N'*-diisopropylcarbodiimide; DMAP, 4-(dimethylamino)pyridine; DMF, *N,N*-dimethylformamide; HOAc, acetic acid; *i*-Pr<sub>2</sub>NEt, *N,N*-diisopropylethylamine; NMM, *N*-methylmorpholine; NMP, *N*-methylpyrrolidin-2-one; PAS-FTIR, photoacoustic Fourier transform infrared spectroscopy; TFA, trifluoroacetic acid.

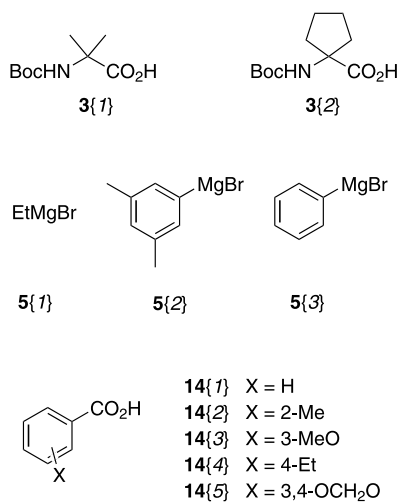
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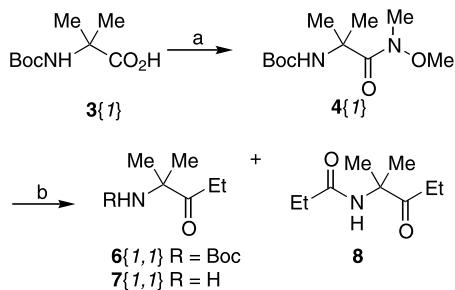
range of target compounds **1**, we explored the alternative approaches described here and achieved success with a combined solid phase and solution route.

Initially we explored a purely solution strategy starting with Boc-Aib-OH (**3a**) (Fig. 2) which was coupled with *N,O*-dimethylhydroxylamine using DCC to afford Boc protected Weinreb amide **4a** (Scheme 1). Treatment of **4a** with excess ethylmagnesium bromide (**5a**) in solution at room temperature under an inert atmosphere did not give the expected Boc protected  $\alpha$ -aminoketone **6** but rather a mixture of the  $\alpha$ -aminoketone **7a** and the symmetrical  $\alpha$ -acylaminoketone **8**. Presumably **7a** and **8** arise from nucleophilic addition of the Grignard reagent to the carbonyl of the Boc group of **6**, followed by loss of either the anion of **7a** or *t*-butoxide anion to afford **8**.

Although  $\alpha$ -aminoketones **7** can readily be acylated to afford the desired  $\alpha$ -acylaminoketones **1**, the need to purify every intermediate at this stage was unattractive. In addition, we anticipated that when higher molecular weight substituted aromatic Grignard reagents were employed, the crude  $\alpha$ -aminoketones **7** would be even less pure due to the presence of biphenyls that are often a byproduct of aromatic Grignard preparation and of non-volatile aromatic compounds from quenching the excess Grignard reagent. Performing the Grignard reaction on an intermediate that remained bound to a solid support would allow removal of these impurities by simple filtration and we thus chose to explore attachment of the Weinreb amide intermediate to a solid



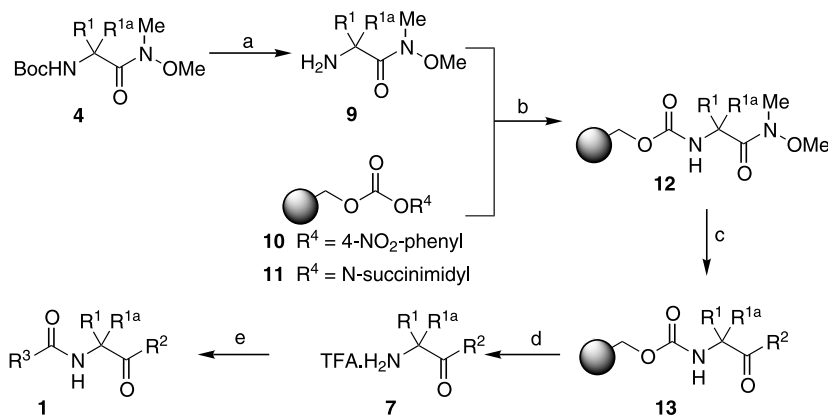
**Figure 2.** Reagents **3**, **5** and **14** used for production of demonstration library.



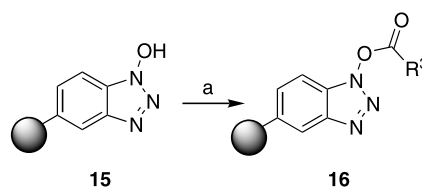
**Scheme 1.** (a) MeNHOMe·HCl (1.2 equiv.), DMAP (1.2 equiv.), *i*-Pr<sub>2</sub>NEt (1.2 equiv.), DCC (1.2 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 25°C, 5 days; (b) EtMgBr **5a** (5 equiv.), THF, 25°C, 5 h.

support via its amino group,<sup>7</sup> and posterior acylation in solution after cleavage of the free aminoketone from the resin.

Thus, Boc protected Weinreb amide **4a** was deprotected with TFA to provide  $\alpha$ -aminoamide **9a** as its TFA salt in 80% yield (Scheme 2). Wang resin was treated with *p*-nitrophenyl chloroformate and NMM in CH<sub>2</sub>Cl<sub>2</sub> to produce the activated *p*-nitrophenyl carbonate resin



**Scheme 2.** (a) TFA/CH<sub>2</sub>Cl<sub>2</sub> (1:1), 25°C, 20 min; (b) **9** (5 equiv.), *i*-Pr<sub>2</sub>NEt (15 equiv.), NMP, 60°C, 16 h; (c) R<sup>2</sup>MgBr (**5**, 15 equiv.), THF, 25°C, 4 h followed by HOAc/CH<sub>2</sub>Cl<sub>2</sub> (9:1); (d) TFA/H<sub>2</sub>O (95:5); (e) **16** (1.5 equiv.), *i*-Pr<sub>2</sub>NEt (1.5 equiv.), CH<sub>2</sub>Cl<sub>2</sub>.



**Scheme 3.** (a) R<sup>3</sup>CO<sub>2</sub>H (**14**, 5 equiv.), DIC (5 equiv.), DMAP (1 equiv.), DMF/CH<sub>2</sub>Cl<sub>2</sub> (1:1).

**10**,<sup>8</sup> which was incubated with excess **9a** in NMP at 60°C in the presence of *i*-Pr<sub>2</sub>NEt to afford resin bound Weinreb amide **12a**. Alternatively **12a** could be prepared by reaction of **9a** with (*N*-succinimidyl)carbonate resin **11** at room temperature.<sup>9</sup> Treatment of resin **12a** with a large excess of ethylmagnesium bromide (**5a**) in dry THF afforded resin bound ketone **13a**. In contrast to the analogous solution phase reaction of **4a** with **5a**, the reaction of **12a** proceeded without disruption of the carbamate linker. Resin bound intermediates **10**, **12a** and **13a** were characterized by PAS-FTIR. The resonances in the carbonyl region were diagnostic. Cleavage of **13a** with wet TFA gave  $\alpha$ -aminoketone **7a** as its TFA salt in 82% yield based on the initial functionalization of polymeric support **11**. The purity of **7a** was estimated at 85% based on <sup>1</sup>H NMR. The major impurity was **9a** which presumably resulted from cleavage of unreacted **12a** from the resin. To facilitate the purification of the products obtained in final coupling step, the polymer supported active ester **16a** was prepared from benzoic acid **14a**, supported HOBT and DIC (Scheme 3).<sup>10</sup> Thus, excess DIC, the corresponding urea and unreacted benzoic acid were removed by simple filtration and washings. The final conversion of **7a** to **1a** was accomplished using 1.5 equiv. of resin **16a**. LC MS indicated that the main impurities in the crude product were aminoketone **7a** and carboxylic acid **14a**. These were readily removed by treatment of the crude product with a weakly basic ion exchange resin followed by passage through a short column of silica gel to afford **1a**<sup>11</sup> in 87% yield and 83% purity by HPLC.<sup>12</sup>

Encouraged by these results, we embarked on production of the remaining members of a 25-compound

demonstration library using the reagents shown in Fig. 2. Firstly, resin bound Weinreb amide **12a** was reacted with 3,5-dimethylphenylmagnesium bromide to afford a second  $\alpha$ -aminoketone **7b** after cleavage. Secondly, cyclic amino acid **3b** was converted to resin bound Weinreb amide **12b** which was successfully reacted with the three Grignard reagents **5a–c** to afford the expected  $\alpha$ -aminoketones **7c–e**. The yields and purities of all five  $\alpha$ -aminoketone intermediates are shown in Table 1. Finally, the four additional library members **1b–e** were prepared from aminoketone **7a** by reaction with activated carboxylic acid resins **16b–e** and the completely enumerated library of the 20 compounds **1f–y** derived from reaction of **7b–e** with the resins **16a–e** was prepared. All library compounds were characterized by  $^1\text{H}$  NMR and LC MS. The yields and purities of the library compounds are shown in Table 2. The yields ranged from 61 to 92%. On average the yields were better when the aromatic Grignard reagents **5b** and **5c** were employed and when the benzoic acid **14** did not have an *ortho* substituent. Purities ranged between 82 and 97% with no obvious trends correlated with the reagents employed.

In conclusion, we have described the synthesis of a demonstration library of 25  $\alpha$ -acylamino- $\alpha,\alpha$ -disubstituted ketones **1** taking strategic advantage of the features of solid phase chemistry and solution chemistry in conjunction with polymer bound reagents.

**Table 1.** Yields and purities of  $\alpha$ -aminoketones **7**<sup>a</sup>

| Cmpd      | R <sup>1</sup> , R <sup>1a</sup>   | R <sup>2</sup> | Yield <sup>b</sup> | Purity of <b>7</b><br>(% recovered <b>9</b> ) <sup>c</sup> |
|-----------|------------------------------------|----------------|--------------------|--|
| <b>7a</b> | Me, Me                             | Et             | 82                 | 85 (9)   |
| <b>7b</b> | Me, Me                             | 3,5-diMe-Ph    | 76                 | 89 <sup>d</sup> (9)  |
| <b>7c</b> | -(CH <sub>2</sub> ) <sub>4</sub> - | Et             | 80                 | 80 (12)  |
| <b>7d</b> | -(CH <sub>2</sub> ) <sub>4</sub> - | 3,5-diMe-Ph    | 86                 | 94 <sup>d</sup> (5)  |
| <b>7e</b> | -(CH <sub>2</sub> ) <sub>4</sub> - | Ph             | 94                 | 92 <sup>d</sup> (3)  |

<sup>a</sup> Isolated as trifluoroacetate salts.

<sup>b</sup> Yield was calculated based on the initial functionalization of the resin.

<sup>c</sup> Purity was calculated by integration of appropriate peaks in the  $^1\text{H}$  NMR.

<sup>d</sup> Purity confirmed by integration of the HPLC trace at 220 nm.

**Table 2.** Yields and purities of library compounds of general structure **1**

| $\alpha$ -Aminoketone used <sup>a</sup> | R <sup>3</sup> =Ph <b>14a</b> <sup>b</sup>               | R <sup>3</sup> =2-Me-Ph <b>14b</b> | R <sup>3</sup> =3-MeO-Ph <b>14c</b> | R <sup>3</sup> =4-Et-Ph <b>14d</b> | R <sup>3</sup> =3,4-OCH <sub>2</sub> O-Ph <b>14e</b> |
|---|--|------------------------------------|-------------------------------------|------------------------------------|--|
| <b>7a</b>                               | <b>1a</b> <sup>c</sup> 87 <sup>d</sup> (83) <sup>c</sup> | <b>1b</b> 61 (82)                  | <b>1c</b> 78 (89)                   | <b>1d</b> 76 (82)                  | <b>1e</b> 83 (91)                                    |
| <b>7b</b>                               | <b>1f</b> 90 (95)  | <b>1g</b> 76 (90)                  | <b>1h</b> 80 (85)                   | <b>1i</b> 92 (92)                  | <b>1j</b> 81 (86)                                    |
| <b>7c</b>                               | <b>1k</b> 82 (96)  | <b>1l</b> 65 (87)                  | <b>1m</b> 70 (88)                   | <b>1n</b> 69 (92)                  | <b>1o</b> 73 (87)                                    |
| <b>7d</b>                               | <b>1p</b> 89 (94)  | <b>1q</b> 80 (92)                  | <b>1r</b> 87 (95)                   | <b>1s</b> 88 (96)                  | <b>1t</b> 84 (97)                                    |
| <b>7e</b>                               | <b>1u</b> 76 (95)  | <b>1v</b> 74 (92)                  | <b>1w</b> 83 (92)                   | <b>1x</b> 84 (84)                  | <b>1y</b> 77 (82)                                    |

<sup>a</sup> See Table 1 for R<sup>1</sup>, R<sup>1a</sup> and R<sup>2</sup> substituent definitions.

<sup>b</sup> Carboxylic acid building block used. See Fig. 2 and Scheme 3.

<sup>c</sup> Product compound number.

<sup>d</sup> Yields were calculated based on starting  $\alpha$ -aminoketone TFA salt.

<sup>e</sup> Purities were calculated based on integration of the HPLC trace at 220 nm.

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- The following experimental procedure is representative. **Preparation of 9a.** To a stirred mixture of Boc-Aib-OH (**3a**, 5 g, 24.61 mmol, 1 equiv.), MeNHOMe·HCl (2.88 g, 29.53 mmol, 1.2 equiv.), DMAP (3.61 g, 29.53 mmol, 1.2 equiv.), *i*-Pr<sub>2</sub>NEt (5.02 mL, 29.53 mmol, 1.2 equiv.) and CH<sub>2</sub>Cl<sub>2</sub> (100 mL) was added DCC (6.09 g, 29.53 mmol, 1.2 equiv.). The mixture was stirred at room temperature for 5 days. The mixture was filtered to remove precipitated *N,N'*-dicyclohexylurea and the filtrate was evaporated under reduced pressure. The residue was dissolved in ethyl acetate (200 mL), washed with 10% aqueous citric acid (3×200 mL), 10% aqueous NaHCO<sub>3</sub> (3×200 mL) and saturated aqueous sodium chloride (3×200 mL), and dried over MgSO<sub>4</sub>. Removal of solvent gave the crude product which was purified by column chromatography (hexane/ethyl acetate 60:40) to afford **4a** (4.85 g, 80%) as a white solid.  $^1\text{H}$  NMR (200 MHz, CDCl<sub>3</sub>):  $\delta$  1.43 (s, 6H), 1.58 (s, 9H), 3.22 (s, 3H), 3.69 (s, 3H), 6.95 (bs, 1H). MS (ESI, +ve ion): *m/z* 247.2 (*M*+1)<sup>+</sup>. The Boc protected Weinreb amide **4a** (1.1 g, 4.47 mmol) was taken up in TFA/CH<sub>2</sub>Cl<sub>2</sub> (1:1, 50 mL) and stirred for 20 min. Removal of the solvent left **9a** (1.15 g, 99%, quantitative yield) as its TFA salt.  $^1\text{H}$  NMR (200 MHz, CD<sub>3</sub>OD):  $\delta$  1.63 (s, 6H), 3.25 (s, 3H), 3.78 (s, 3H). MS (ESI, positive

ion):  $m/z$  147.3 ( $M+1$ )<sup>+</sup>. **Preparation of 12a.** To a suspension of resin **10** (1 g, 0.86 mmol) in *i*-Pr<sub>2</sub>NEt (2.2 mL, 12.9 mmol, 15 equiv.) and NMP (5 mL) was added **9a** (1.15 g, 4.42 mmol, 5 equiv.). The mixture was heated at 60°C for 16 h, cooled and washed with NMP (5×10 mL), DMF (5×10 mL), CH<sub>2</sub>Cl<sub>2</sub> (5×10 mL), and dried in vacuo overnight to leave **12a**. PAS-FTIR carbamate C=O stretch: 1727 cm<sup>-1</sup>, amide C=O stretch: 1646 cm<sup>-1</sup>. **Preparation of 7a.** To a suspension of **12a** (0.86 mmol) in dry THF (5 mL) under argon was added ethylmagnesium bromide solution (1 M in THF, 12.9 mL, 12.9 mmol, 15 equiv.). The mixture was stirred for 4 h and the resin was washed with THF (5×10 mL), DMF/H<sub>2</sub>O (5×10 mL), CH<sub>2</sub>Cl<sub>2</sub> (5×10 mL), followed by HOAc/CH<sub>2</sub>Cl<sub>2</sub> (9:1), and CH<sub>2</sub>Cl<sub>2</sub> (5×10 mL) to afford **13a**. PAS-FTIR carbamate C=O stretch: 1734 cm<sup>-1</sup>, ketone C=O stretch: 1718 cm<sup>-1</sup>. The resin was treated with 5 mL of TFA/H<sub>2</sub>O (90:10) for 2 h. The mixture was filtered and the filtrate was evaporated to afford **7a** (0.19 g, 82%) as its TFA salt. <sup>1</sup>H NMR (200 MHz, (CD<sub>3</sub>)<sub>2</sub>CO): δ 1.04 (t, *J*=6.8 Hz, 3H), 1.71 (s, 6H), 2.77 (q, *J*=7 Hz, 2H), 8.97 (bs, 1H). MS (ESI, positive ion):  $m/z$  115.89 ( $M+1$ )<sup>+</sup>. **Preparation of 1a.**

Hydroxybenzotriazole resin **15** (0.107 g, 0.196 mmol) was treated with benzoic acid (0.12 g, 0.982 mmol, 5 equiv.), DIC (0.152 mL, 0.982 mmol, 5 equiv.) and DMAP (0.024 g, 0.196 mmol, 1 equiv.) in DMF/CH<sub>2</sub>Cl<sub>2</sub> (1:1) and shaken for 5 h. The mixture was filtered and the resin was washed with DMF (10×5 mL) and CH<sub>2</sub>Cl<sub>2</sub> (10×5 mL) to give **16a**. To a suspension of **16a** (0.196 mmol, 1.5 equiv.) in CH<sub>2</sub>Cl<sub>2</sub> (2 mL) were added *i*-Pr<sub>2</sub>NEt (0.033 mL, 0.196 mmol, 1.5 equiv.) and **7a** (0.03 g, 0.131 mmol, 1 equiv.). The mixture was agitated for 16 h and filtered. The filtrate was shaken for with a weakly basic ion exchange resin Amberlite IRA-95 (1 g, 4.7 mmol g<sup>-1</sup>, 25 equiv.) for 16 h to remove benzoic acid present in the solution and filtered. The filtrate was eluted through a short column of silica gel (hexane/ethyl acetate 50:50) to remove the unreacted amine. The organic solvent was evaporated to leave **1a** (0.03 g, 87%) as a white solid. <sup>1</sup>H NMR (200 MHz, CDCl<sub>3</sub>): δ 1.14 (t, *J*=7.2 Hz, 3H), 1.57 (s, 6H), 2.63 (q, *J*=7 Hz, 2H), 7.21 (bs, 1H), 7.38–7.56 (aromatic H's, 3H), 7.79 (dd, *J*=8, 1.8 Hz, 2H). MS (ESI, positive ion):  $m/z$  220.2 ( $M+1$ )<sup>+</sup>.